

## Liquid Si 2.0

### Liquid phase deposition of Functional Silicon Layers for Cost-Effective High Efficiency Solar Cells

*Project Duration: 10.2017 – 09.2020*

*Initial report submitted: 11.2017*

#### Summary

Primary target of this project is the manufacture of low-cost highly efficient PV cells employing p-/n-doped thin silicon layers prepared by liquid phase processing of hydrogenated polysilanes. Key-important to all high efficiency solar cell concepts is the targeted deposition of highly doped layers or structures of multi-crystalline silicon (mc-Si). Typically, these layers are generated by vacuum based deposition techniques e.g. CVD (chemical vapour deposition). In many cases necessary subsequent patterning steps result in laborious, multi-step procedures with a high demand of consumable materials and cell manufacturing lines featuring a multitude of costly tools. Solution-based silicon deposition and processing starting from hydrogenated polysilanes is an appealing and cost efficient alternative. Precursors currently used in this context such as  $\text{Si}_5\text{H}_{10}$  (CPS),  $\text{Si}_6\text{H}_{12}$  (CHS) or  $\text{Si}_5\text{H}_{12}$  (NPS), however, suffer from the lack of proper synthetic approaches suitable for their preparation on a larger scale, their unsuitable volatility and their undesirable pyrophoric character. The aim of this project is the development of commercially viable synthetic pathways suitable for the large-scale production of alternative perhydridopolysilane precursor materials (Liquid Silicon 2.0) for liquid phase silicon deposition. Furthermore, mc-Si layers will be deposited from the resulting target materials, characterized with respect to their potential for PV applications and finally tested in prototype low-cost and high-efficiency solar cells. Successful realization of the project will make highly innovative liquid phase processed solar cells with high efficiency available on a broad scale to competitive costs which substantially contributes to the objectives of the Solar Europe Industry Initiative (SEII).

## Project consortium

Coordinator and contact details:

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Participating countries and financing:

Country	Number of organisations involved	Project costs in EUR	Public funding in EUR
Germany	1	504'489	327'918
Austria	1	373'633	317'588
<i>Total</i>	<i>2</i>	<i>878'122</i>	<i>645'506</i>

## Funding agencies involved and contracts

Funding Agency	Contract N° and Title
Projektträger Energie – Technologie – Nachhaltigkeit Forschungszentrum Jülich GmbH in der Helmholtz-Gemeinschaft	Förderkennzeichen: W049 „Liquid Si 2.0 – Liquid Phase Deposition of Functional Silicon Layers for Cost-Effective High Efficiency Solar Cells”
Klima und Energiefonds Österreich	Projektnr. 858491 Liquid phase deposition of Functional Silicon Layers for Cost-Effective High Efficiency Solar Cells