

CSP ERA-NET has received funding from the European Union's Horizon 2020 Research and Innovation Programme under grant agreement No. 838311



SI-CO: High performance parabolic trough collector and innovative silicone fluid for CSP power plants



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"Exchange od Experiences" Webinar – 28 September 2023



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SI-CO Project

Objectives:



Si-CO will develop innovations in order to achieve the following objectives:

- Increase the operation temperature of PTC plants to <u>430°C</u> by using <u>silicone fluid</u>
- Validate and demonstrate the <u>Si-CO collector performance</u> using a new silicone fluid
- <u>Remove</u> the existing technical and industrial <u>barriers</u> to optimize parabolic trough designs to reduce CAPEX
- Develop and <u>demonstrate new HCEs</u> with H2 barriers and larger length and improved PTC's components for 430°C.
- <u>Substitute</u> existing BP/DPO (biphenyl/diphenyl oxide) <u>HTF</u> used in state of the art (SOA) PTC power plants, <u>with a new silicone fluid.</u>





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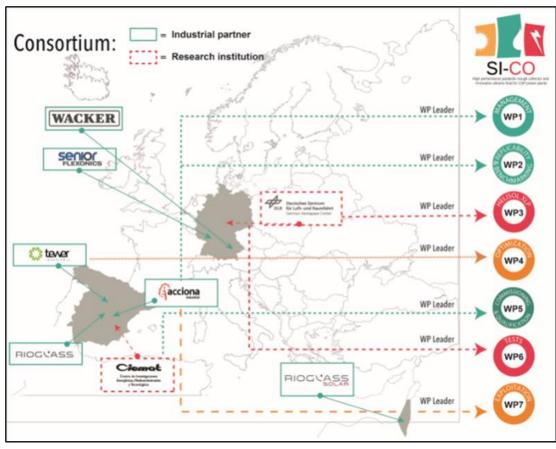


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SI-CO Project

The Consortium:

- 1. Acciona Industrial
- 2. TEWER
- 3. Rioglass Solar (Spain & Israel)
- 4. CIEMAT-PSA
- 5. DLR
- 6. Senior Flexonics
- 7. WACKER Chemie









Outcomes:



Si-CO project is an innovative solution that aims directly at **cost reduction of PTC with silicone fluid technology**.

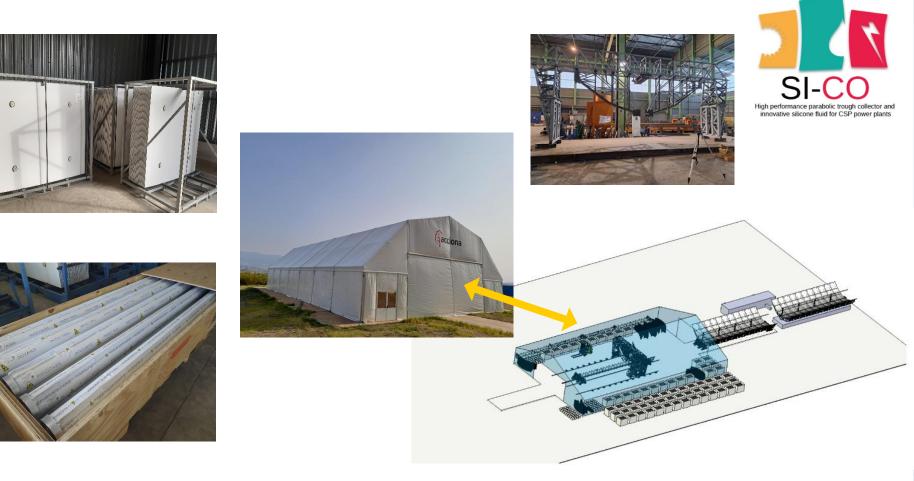
- Enhancement of the reliability and the operation temperature of CSP PTC applications using HELISOL® XLP at 430°C
- New Si-PTC with optimized geometry and reduced costs, demonstration to work with HELISOL® XLP at 430 °C
- Validation of the Si-PTC performance using HELISOL®XLP at 430°C
- HCEs and REPA demonstration with selective coating optimized to work with HELISOL® XLP at 430 °C
- Demonstration of the applicability of Si-HTF for existing PTC power plants to prove environmental and O&M advantages

















Outcomes:

New Parabolic Trough Collector

A technical-commercial evaluation of the main commercial components with influence in the geometrical definition of the collector has been performed.

- 1. Parabola aperture of 8 m, defined by 6 mirrors per section with 4 support points. Mirror width of 1469 mm approximately.
- 2. Use of absorber tube with external diameter of 90 mm and length of 4.49 mm for the optimization of the thermal gain ratio, pressure drop and solution cost.
- 3. SCA configuration with a total length of 181 m, thus maintaining a pressure drop in the loop similar to the reference case and current plants.

CAPEX and OPEX Reduction

- 1. The new PTC using HELISOL[®]XLP will allow to **reduce the CAPEX** in Solar Field, HTF and TES systems by **16.5%** (26.4M€ out of 160M€).
- 2. Reduce **OPEX costs by 14%** savings of 0.7M€/year out of 4.8M€.



















- Experiences gained:
 - Knowledge acquired and experience in different technical areas
- Critical factors and lessons learned:
 - Funding agencies in different countries should be better coordinated in terms of timing
 - Having different grant conditions for countries makes more difficult the coordination and the participation of partners from other countries





Thank you!!

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